

REV.	DESCRIPTION	ECN	DATE	BY
A	NEW DRAWING	C-4261	10/23/2006	TEG
B	ADDED ITEMS # 22,23	C-5484	5/23/2008	DRB
C	PART NO. WERE WC NO.	7044	5/22/2009	EFR
D	ADDED -01 REPAIR KIT	7426	3/8/2010	TLK

△C

△D

SERVICE REPAIR KIT SRK105			20K KINGPIN REPAIR KIT
ITEM	PART NO.	QTY	DESCRIPTION
1	1225A1041	2	BUSHING 20K INC KNUCKLE
2	3208N1028	2	GASKET KINGPIN CAP 20K
3	S258P2	6	CAPSCREW 20K
4	3101V178	1	KING PIN 20K
5	A1228D1382	1	THRUST BEARING 20K
6	2203N3004	1	SHIM .005 (AS REQD) 20K
7	2203M3003	1	SHIM .010 (AS REQD) 20K
8	2203A2835	1	SHIM .015 (AS REQD) 20K
9	2203B2836	1	SHIM .030 (AS REQD) 20K
10	1229E1669P	6	WASHER FLAT 20K
11	A1205Y1429	2	SEAL OIL 20K
12	7X114	1	DRAW KEY
13	1227Z780	1	NUT KEY

△B

△D

SERVICE REPAIR KIT SRK105-01			20K KINGPIN REPAIR KIT
ITEM	PART NO.	QTY	DESCRIPTION
1	1225A1041	2	BUSHING 20K INC KNUCKLE
2	3208N1028	2	GASKET KINGPIN CAP 20K
3	S258P2	6	CAPSCREW 20K
4	3101V178	1	KING PIN 20K
5	A1228D1382	1	THRUST BEARING 20K
6	2203N3004	1	SHIM .005 (AS REQD) 20K
7	2203M3003	1	SHIM .010 (AS REQD) 20K
8	2203A2835	1	SHIM .015 (AS REQD) 20K
9	2203B2836	1	SHIM .030 (AS REQD) 20K
10	1229E1669P	6	WASHER FLAT 20K
11	A1205Y1429	2	SEAL OIL 20K
12	7X114	1	DRAW KEY
13	1227Z780	1	NUT KEY
14	1898R720	2	GREESE FITTINGS 1/8" 20K
15	1199M3237	2	KING PIN CAP 20K

MATERIAL INFO.	DEPTS AFFECTED	TOLERANCES (EXCEPT AS NOTED)	DESCRIPTION: SRK KIT	
STEEL PART NO.	-	DECIMAL ± .03	PREVIOUS ASSY:	-
MATERIAL:	-	FRACTIONAL ± 1/32	SUSPENSION MODEL:	-
WEIGHT:	-	ANGULAR ± 0.5°	SCALE:	1:1
		DATE: 10/23/06	DRAWN BY: TEG	SIZE: A
				DRAWING NO: SRK105

